second annular securing locus axially spaced from both said first annular securing locus and said first ring end surface.

B1 (cont'd)

28. A method of forming a workpiece for sue in making a corrosion-resistant, threaded tubular member, comprising:

providing a metal tube of corrosion-prone material, said metal tube having a first end and a second end;

securing said first end of said metal tube to a first ring of corrosion-resistant material by permanently bonding said first ring to said first end of said metal tube to form a first annular securing locus between said first ring and said first end of said tube, said first ring having a first ring end surface axially spaced from the metal tube;

providing a metal tubular liner of corrosion-resistant material, said liner having a first end and a second end;

B2

disposing said liner in said tube, said liner overlying said first annular securing locus and being secured to said first ring at a second annular securing locus axially spaced from both said first annular securing locus and said first ring end surface.

29. The method of Claim 28 wherein said securing of said first ring to said first end of said metal tube is accomplished by welding.

31. The method of Claim 30 wherein said metal tubular liner is secured to said metal tube.

B3

34. The method of Claim 28, further comprising:

securing to said second end of said metal tube a second ring of corrosion-resistant material by permanently bonding said second ring to said second end of said metal tube to form another annular securing locus between said second ring and said first end, said liner overlying said another annular securing locus and being secured to said second ring.

B4

37. The method Claim 34 wherein said second ring has a second end surface distal said another annular securing locus, said second end of said liner being welded to said second ring.

52. The method of Claim 28, further comprising:

forming a first axially extending, externally threaded portion on said metal tube and said first ring providing male threads, said first annular securing locus being disposed intermediate said first ring end surface and said second annular securing locus.

53. The method of Claim 52, further comprising:

forming a first radially outwardly facing, annularly extending, thread-free pin shoulder on said first ring.

54. The method of Claim 28, wherein said second annular securing locus is axially spaced between the first annular securing locus and said first ring end surface.

55. The method of Claim 28, wherein the second annular securing locus is axially spaced opposite said first ring end surface with respect to said first annular securing locus.

56. The workpiece of Claim 24, wherein said second annular securing locus is axially spaced between the first annular securing locus and said first ring end surface.

57. The workpiece of Claim 24, wherein the second annular securing locus is axially spaced opposite said first ring end surface with respect to said first annular securing locus.